

Solid Acrylic Resin PChem[®] BM655

1. BM655 is a thermoplastic solid acrylic resin with good weatherability, unique hardness, gloss and chemical resistance. It can be a base resin of hot melt adhesive.
2. BM655 is easily soluble in many organic solvents such as ketones, white spirit, esters, and aromatic hydrocarbons. It also has good compatibility with other film forming resins such as vinyl resins, some alkyds and other acrylic resins.

	Item	Value	Unit	Test method
Specifications	Appearance	Powder		
	Glass transition temperature (Tg)	62	°C	ASTM D-3418
	Molecular weight (Mw)	10,000	g/mol	ASTM D-3593
	Inherent viscosity (IV)	0.10		ASTM D-2857
	Acid value	55	mgKOH/g	ISO-3682
	Hydroxyl number	24	mgKOH/g	ISO-3682
	Moisture content	≤ 0.5	%	ISO-3251

◆ Packaging and storage

1. Packed in composite paper bag with inner plastic bag, 25kg net.
2. Store in cool, dry and ventilated place where the fire and organic solvents are prohibited.
3. Shelf life: 3 years, capable of further use after passing QC inspection.
4. Transport as non-dangerous material.

Notes: The information contained on above data sheet is, to the best of our current knowledge, true and accurate. However, since the conditions of use are beyond our control, all recommendations or suggestions are presented without guarantee or responsibility on our part. We disclaim all liabilities in connection with the use of information contained herein or otherwise. All risks of such nature are assumed by the user.